Automation Study

Fall 2012



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METHODOLOGY

- Investigation conducted exclusively for the Italian Trade Commission.
- Methodology, data collection and analysis by Penton Research.
- Data collected October 31, 2012 through November 19, 2012.
- Methodology conforms to accepted marketing research methods, practices and procedures.



METHODOLOGY

OBJECTIVES

- Examine the use of automation and robotics among manufacturers.
- Investigate the use of and perception of Italian machines.
- Determine future purchasing plans and the important factors and players in the decision-making process.

METHODOLOGY

- On October 31, 2012, Penton Research emailed invitations to participate in an online survey to print subscribers of *IndustryWeek* magazine.
- By November 19, 2012, Penton Research received 342 completed surveys.

RESPONSE MOTIVATION

- To encourage prompt response and increase the response rate overall, the following marketing research techniques were used:
 - A drawing was held for a \$100 Visa gift card.
 - Live links were included on the e-mail invitations to route respondents directly to the online surveys.
 - The invitations and survey were branded with the property name and logo, in an effort to capitalize on subscriber affinity for the brand.
 - A follow-up was sent to non-respondents on November 12, 2012.







Respondents are primarily managers or executives for large companies.

While 46% of respondents indicated that their job function did not fit into one of the listed categories, most indicated they are at a manager-level position.



Base for both charts: all respondents (n=342).



The majority of respondents are not part of a larger organization or corporation. Those who are indicate this arrangement affects purchase decisions for automation and robotics.

Is your company a subsidiary of a larger organization/corporation?

If yes, does this corporate arrangement affect your purchase decisions regarding automation and robotics?







Base for chart on left: all respondents (342) Base for chart on right: Respondents who are part of a larger organization (128).



Respondents are involved in various industries, with the largest percentage involved in industrial machinery.

Please provide a brief summary of your current products.





More than two-thirds of respondents have seen an improvement in business over the past 24 months. The largest percentage of respondents indicate business has improved 5% to 9.9%.



business increased (236).

Nearly three in four respondents compete in global markets. Those who do indicate that automated equipment or robotics has helped their firm compete.





About two-thirds of respondents indicate their company uses robotics and automation on a minimal to moderate level. The majority of respondents currently using automation and robotics plan to expand their current use by less than 25%.

How would you characterize the extent of your company's use of robotics and automation?

Do you plan to expand the use of automation beyond the current level?



Base for chart on left: all respondents (342) Base for chart on right: Respondents who currently use robotics or automation (271).



Efficiency, lower costs and improved quality are the biggest benefits to using automation and robotics. The use of automation and robotics are likely to force an expansion of the skill level of a company's workforce, particularly among those companies with an extensive or moderate use.



What are the benefits of automation and robotics in terms of helping your firm become more competitive?

In order to accommodate greater use of automation and robotics, have you had to expand the skill level of your workforce?



INDUSTRYWEEK

Base for chart on left: Respondents who currently use robotics or automation (271). Base for chart on right: all respondents (342)

In order to accommodate the greater use of robotics and automation, 59% of respondents have expanded the skill level of their workforce. Among those, three in four have expanded the skill level moderately or significantly.





The majority of respondents plan to increase North American production in an effort to meet the needs of an expanding market. 39% of respondents planning an increase in production expect it to be by 10% or more.



Base for chart on right: Respondents (n=342) Base for chart on right: Respondents who plan to increase North American production (n=203); multiple responses allowed on chart to right.



Various positions have input into equipment buying decisions. The final decision is often made by a committee of upper management or a single executive within the company. Understandably, decision-making varies by company size, as higher-level positions (Owner, CEO, etc.) at smaller companies are likely involved in decisions, while lower level positions (plant manager, engineering department, etc.) at large companies are more likely involved in decisions.

Which people (positions) at your firm have input into decisions on buying equipment?



Who has the final decision-making authority on buying equipment?



Base for both charts: all respondents (n=342); multiple responses allowed on chart to left.



Owners and General Managers are more likely to have final decision-making authority when the company is a subsidiary or part of a larger organization. The owner is more likely to have final authority when there is no parent organization. Involvement in decisions does not vary as greatly.



Base for both charts: all respondents (n=342); multiple responses allowed on chart to left.



The majority of respondents are involved in evaluating suppliers and producers of equipment and machinery for their company.

Which of the following statements best describes your involvement in evaluating suppliers and producers of construction/manufacturing equipment and machinery in your company?





While the ability of equipment to meet needs/specification is most important when making purchasing decisions, several attributes rate as highly important during the decision-making process.

How important are the following attributes when deciding to purchase equipment?







The important attributes when making purchase decisions does not vary greatly for companies that are part of a larger organization and those that are not.

How important are the following attributes when deciding to purchase equipment? *Percentage indicating "very" or "extremely" important are presented.*





The majority of respondents indicate a focus on high value-added niche products is an extremely or very important strategic target for their company. Establishing new plants is considered least important.



Respondents work with both manufacturers and distributor dealers when obtaining equipment. Most purchase decisions are made in a face-to-face setting with a salesperson. Manufacturing sales reps are considered the most credible source on industry equipment. While only 4% of respondents make major purchasing decisions at a trade show, they are a source of information. In fact 35% of respondents had specific plans to attend one or more shows. Of those respondents, the largest percentage plan to attend IMTS (15%) or Fabtech (8%)

When obtaining manufacturing equipment, does your company PRIMARILY deal directly with the manufacturer or do you deal with distributors and dealers?



In what setting does your company make the majority of its purchasing decisions?



INDUSTRYWEEK

Respondents are likely to request quotes/specs from a number of potential suppliers, as well as asking other professionals in their field for feedback. Respondents are less likely to automatically upgrade their current brand of products without researching other solutions.

Please respond to the following questions regarding your current decision making process when buying machinery and equipment.





Respondents are not likely to automatically upgrade their current brand of products without researching other solutions.

Do you buy only the latest products from the brand you have now?





Respondent companies have likely purchased machines or equipment in the past year. In fact, 62% bought a machine or equipment in the last year. A new piece of equipment has likely transformed the efficiency or effectiveness of operations within the past three years. In fact, 28% of respondents have found a good ROI from new equipment or machinery in the last six months.

When was the last time your company bought a machine or equipment?

When was the last time a new piece of equipment transformed the efficiency or effectiveness by which your division/company operates?





INDUSTRYWEEK

Base for both charts: all respondents (n=342).

Respondent companies have likely purchased machines or equipment in the past year. In fact, 62% bought a machine or equipment in the last year. A new piece of equipment has likely transformed the efficiency or effectiveness of operations within the past three years.

What was the country of origin?

Number of mentions for each country to the open-ended question are presented below.

Country	Number of mentions	Country	Number of mentions
U.S.A.	141	Netherlands	2
Japan	34	Asia	1
Germany	26	Australia	1
Italy	11	Brazil	1
China	8	Denmark	1
Canada	4	Europe	1
Switzerland	4	France	1
India	4	Iran	1
Taiwan	3	Spain	1
Austria	2	Sweden	1
Korea	2		

The greatest benefits of new equipment are increased throughput and lower operating costs. More than one third of respondents report that the average equipment purchase results in an improvement of more than 25%. Over the next two fiscal years, 35% of respondents expect to spend \$1 million or more on equipment.



Base for both charts: all respondents (n=342).



Respondents familiar with the source likely associate high quality and competitive pricing with Italian machines and equipment. For each perception point, respondents are more likely to agree than disagree that the trait describes Italian manufacturers. About half of respondents are not familiar enough with Italian manufacturers to have an opinion.



What is your general perception of Italian suppliers of machinery and equipment?



About one in five respondents currently use Italian machinery. Those who do believe that Italian automation/robotics has played at least some role in improving their company's competitiveness.

Does your company currently use Italian machinery How would you characterize the role Italian and equipment? automation/robotics has played in improving your company's competitiveness? A contributor to competitiveness, but in a 46% lesser role Yes 21% One of several important factors improving 47% competitiveness No 75% No reply A key driver in helping 4% 6% improve competitiveness No reply 1%

Base for chart on left: all respondents (342). Base for chart on right: who currently use Italian machines(n=72).



Have you ever used Italian machinery or technology in

One in four respondents who do not currently use Italian machinery or technology have done so in the past. These respondents likely chose an Italian manufacturer because the desired machine was available only from an Italian manufacturer, or because the machine contributed to meeting operational and strategic goals. Respondents who specified "other" responses were not likely involved in the purchase decision.



Why did you choose an Italian manufacturer to meet your company's needs?



Base for chart on left: respondents not currently using Italian machinery (n=258). Base for chart on right: respondents who currently use or have previously used Italian machinery (n=137).



One in three respondents who currently or have previously used Italian machines indicate the equipment allowed them to do something they could not previously do – most likely increasing throughput or customizing products.

Does Italian machinery allow you to do something today that your company could not do before you acquired the equipment?





Base for chart on left: respondents who currently or have previously use Italian machinery (n=137). Base for chart on right: respondents indicate Italian machinery allows them to do something they could not previously do (n=52).



Italian machines are known for their quality, flexibility and responsiveness. As seen on page 29, one in three respondents can do something today that their company could not do before acquiring the Italian equipment.

equipment your company uses? Quality 20% Supports flexibility and responsiveness 18% Well designed 15% Long life 11% Ease of use 8% Low maintenance 2% Other 7% 20% No reply

If your company uses Italian machinery, what are some of the strengths of the Italian-made equipment your company uses?





Respondents would be willing to meet with Italian manufacturers, either in the U.S., or overseas if expenses were paid.

If all expenses were paid for, would you be willing to travel overseas to visit the companies that make high performance machinery and equipment to see it in action? If Italian companies that make high performance machinery and equipment came to the US, would you be willing to meet them?

If Italian companies that make high performance machinery and equipment came to the US, would you be willing to meet them?

If all expenses were paid for, would you be willing to travel overseas to visit the companies that make high performance machinery and equipment to see it in action?



Over one in ten respondents are aware of the Machines Italia campaign. Most were made aware of the campaign through websites or magazines. 42% indicate this awareness has changed their view or impression of Italian machinery manufacturers.





Base: all respondents.	342
No reply	6 1.8%
CEO, CFO, COO	44 12.9%
VP, divisional, regional, functional, units, etc.	42 12.3%
Operations manager	53 15.5%
Plant manager	17 5.0%
Purchasing manager/buyer	23 6.7%
Other (please specify)	157 45.9%

1. Which of the following best describes your job title or function?



Base: all respondents.	342
No reply	2 0.6%
One	12 3.5%
2 to 5	21 6.1%
6 to 10	8 2.3%
11 to 25	28 8.2%
26 to 50	14 4.1%
51 to 100	26 7.6%
101 to 500	70 20.5%
501 to 1,000	23 6.7%
More than 1,000	138 40.4%

2. How many people are employed by your company at all locations?

3. Is your compa	ny a subsidiary	v of a larger	organization	/corporation?
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Base: all respondents.	342
No reply	8 2.3%
Yes	128 37.4%
Νο	206 60.2%



Data Tables

3a. If yes, does this corporate arrangement affect your purchase decisions regarding automation and robotics?

Base: respondents whose companies are part of a larger operation.	128
No reply	-
Yes	66 51.6%
Νο	62 48.4%

5. Has your business improved over the past 24 months?

Base: all respondents.	342
No reply	2 0.6%
Yes	236 69.0%
Νο	104 30.4%

5a. If yes, by how much?

Base: respondents whose business has improved.	236
No reply	4 1.7%
Less than 5%	47 19.9%
5% to 9.9%	100 42.4%
10% to 19.9%	58 24.6%
20% or more	27 11.4%


6. Does y	your comp	any compete	e in globa	al markets?
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Base: all respondents.	342
No reply	5 1.5%
Yes	250 73.1%
Νο	87 25.4%

6a. Has automated equipment or robotics helped your firm compete in global markets?

Base: all respondents.	250
No reply	3 1.2%
Yes	157 62.8%
Νο	90 36.0%

7. How would you characterize the extent of your company's use of robotics and automation?

Base: all respondents.	342
No reply	-
Do not use at all	- 71 20.8%
Minimal use	127 37.1%
Moderate use	109 31.9%
Extensive use	35 10.2%



8. Do you plan to expand the use of automation beyond the current level?

Base: all respondents.	271
No reply	3 1.1%
Yes	185 68.3%
Νο	83 30.6%

8a. If so, by how much?

Base: respondents who plan to expand use of automation.	
No reply	1 0.5%
Less than 10%	59 31.9%
10% to 24%	99 53.5%
25% to 49%	20 10.8%
50% to 100%	4 2.2%
Use will more than double	2 1.1%



Base: all respondents; multiple answers.	271
No reply	1 0.4%
More innovative methods	70 25.8%
Improved quality	140 51.7%
Greater efficiency	203 74.9%
Reduced waste	102 37.6%
Labor costs lower	151 55.7%
None of the above	10 3.7%

9. What are the benefits of automation and robotics in terms of helping your firm become more competitive?

10. In order to accommodate greater use of automation and robotics, have you had to expand the skill level of your workforce?

			How would you characterize the extent of your company's u			
		No reply	Do not use at all	Minimal use	Moderate use	Extensive use
Base: all respondents; multiple answers.	342	-	71	127	109	35
No reply	-	-	-	-	-	-
Yes	202 59.1%	-	13 18.3%	76 59.8%	86 78.9%	27 77.1%
Νο	140 40.9%	- -	58 81.7%	51 40.2%	23 21.1%	8 22.9%



		How would you characterize the extent of your company's u			
		Do not use at all	Minimal use	Moderate use	Extensive use
Base: respondents who have expanded skill level of workforce.	202	13	76	86	27
No reply	1 0.5%	-	-	1 1.2%	-
Significantly	40 19.8%	7 53.8%	17 22.4%	12 14.0%	4 14.8%
Moderately	116 57.4%	4 30.8%	38 50.0%	55 64.0%	19 70.4%
Minimally	45 22.3%	2 15.4%	21 27.6%	18 20.9%	4 14.8%

10a. If so, by how much?

11. Do you anticipate increasing your firm's North American production?

Base: all respondents.	342
No reply	1 0.3%
Yes	203 59.4%
Νο	138 40.4%



11a. If so, by how much?

Base: respondents who plan to increase North American production.	
No reply	1 0.5%
Less than 5%	39 19.2%
5% to 9%	85 41.9%
10% to 24%	60 29.6%
25% or more	18 8.9%

11b. If you are adding North American capacity, what are the reasons?

Base: respondents who plan to increase North American production.	
No reply	6 3.0%
Meet needs of expanding market	149 73.4%
Want production closer to key markets	33 16.3%
New equipment helps reduce costs	58 28.6%
New equipment helps improve product quality	48 23.6%
Other (please specify)	7 3.4%



Base: all respondents; multiple answers.	342
No reply	2 0.6%
CEO	153 44.7%
Committee of Upper Management	147 43.0%
Plant Manager	189 55.3%
Vice President	139 40.6%
Engineering Department	183 53.5%
Other (please specify)	34 9.9%

12. Which people (positions) at your firm have input into decisions on buying equipment?

13.	Who	has the	final	decision	-making	authority	on buy	ving ed	nuipmen	t?
						additionity		,	1000	

Base: all respondents.	342
No reply	3 0.9%
Board of Directors	41 12.0%
Committee of Upper Management	91 26.6%
General Manager	45 13.2%
Owner	69 20.2%
President	67 19.6%
Other (please specify)	26 7.6%



14. Which of the following statements best describes your involvement in evaluating suppliers and producers of construction/manufacturing equipment and machinery in your company?

Base: all respondents.	342
No reply	11 3.2%
I evaluate and select the companies that we use	59 17.3%
I am involved in evaluating and selecting the companies that we use	145 42.4%
I am involved in evaluating but don't select the companies that we use	127 37.1%



	Base: all respondents.	No reply	Not at all important	Somewhat important	Very important	Extremely important	Don't know
Price	342	14 4.1%	4 1.2%	52 15.2%	144 42.1%	122 35.7%	6 1.8%
Return on investment	342	15 4.4%	1 0.3%	28 8.2%	110 32.2%	181 52.9%	7 2.0%
Reputation of manufacturer	342	7 2.0%	3 0.9%	57 16.7%	166 48.5%	103 30.1%	6 1.8%
Technical support after the sale	342	16 4.7%	4 1.2%	27 7.9%	141 41.2%	149 43.6%	5 1.5%
Relationship with the manufacturer or distributor	342	3 0.9%	14 4.1%	121 35.4%	141 41.2%	54 15.8%	9 2.6%
Financing offered by the manufacturer or distributor	342	4 1.2%	125 36.5%	124 36.3%	46 13.5%	27 7.9%	16 4.7%
Availability of spare parts	342	10 2.9%	3 0.9%	40 11.7%	145 42.4%	136 39.8%	8 2.3%
Availability of training by the manufacturer / distributor	342	8 2.3%	5 1.5%	69 20.2%	164 48.0%	89 26.0%	7 2.0%
Country of origin of the equipment	342	4 1.2%	68 19.9%	166 48.5%	61 17.8%	32 9.4%	11 3.2%
The use of the latest technology in the equipment	342	7 2.0%	16 4.7%	92 26.9%	143 41.8%	78 22.8%	6 1.8%
The equipment meets my needs / specifications	342	6 1.8%	2 0.6%	8 2.3%	59 17.3%	258 75.4%	9 2.6%

15. How important are the following attributes when deciding to purchase equipment?



	Base: all respondents.	No reply	Not at all important	Somewhat important	Very important	Extremely important	Don't know
Increase specialization of certain product(s)	342	10 2.9%	24 7.0%	113 33.0%	123 36.0%	52 15.2%	20 5.8%
Become certified supplier	342	14 4.1%	63 18.4%	82 24.0%	101 29.5%	59 17.3%	23 6.7%
Become global supplier	342	9 2.6%	52 15.2%	97 28.4%	100 29.2%	67 19.6%	17 5.0%
Focus on high value-added niche products	342	5 1.5%	21 6.1%	84 24.6%	110 32.2%	104 30.4%	18 5.3%
Widen range of products	342	5 1.5%	27 7.9%	106 31.0%	133 38.9%	56 16.4%	15 4.4%
Expand production in other sectors	342	6 1.8%	55 16.1%	105 30.7%	119 34.8%	37 10.8%	20 5.8%
Establish new plants	342	8 2.3%	152 44.4%	88 25.7%	60 17.5%	12 3.5%	22 6.4%

16. How	important a	re the follow	ing strategic	targets to	your company?
	1		0 0	0	· I ·

17. When obtaining manufacturing equipment, does your company PRIMARILY deal directly with the manufacturer or do you deal with distributors and dealers?

Base: all respondents.	342
No reply	3 0.9%
Manufacturers	94 27.5%
Distributors/dealers	60 17.5%
Both	185 54.1%



Base: all respondents.	342
No reply	5 1.5%
Trade show	13 3.8%
Vendor event	9 2.6%
Face-to-face with salesperson	252 73.7%
Over the phone with salesperson	39 11.4%
Other (please specify)	24 7.0%

18. In what setting does your company make the majority of its purchasing decisions?

19. Which of the following sources do you think is the most credible for providing you with information on construction/manufacturing equipment for your industry?

Base: all respondents.	342
No reply	7 2.0%
Distributors' sales representatives	62 18.1%
Leasing companies' sales representatives	4 1.2%
Manufacturing sales representatives	229 67.0%
None of the above	40 11.7%



20. Please respond to the following questions regarding your current decision making process when buying machinery and equipment. Do you buy only the latest products from the brand you have now?

Base: all respondents.	342
No reply	5 1.5%
Yes	41 12.0%
Νο	101 29.5%
Sometimes	182 53.2%
Don't know	13 3.8%

20. Please respond to the following questions regarding your current decision making process when buying machinery and equipment. Do you request quotes/specs from a number of potential suppliers?

Base: all respondents.	342
No reply	6 1.8%
Yes	281 82.2%
Νο	6 1.8%
Sometimes	45 13.2%
Don't know	4 1.2%



20. Please respond to the following questions regarding your current decision making process when buying machinery and equipment. Do you ask other professionals in your field for their opinion and feedback?

Base: all respondents.	342
No reply	4 1.2%
Yes	201 58.8%
Νο	20 5.8%
Sometimes	106 31.0%
Don't know	11 3.2%

20. Please respond to the following questions regarding your current decision making process when buying machinery and equipment. Do representatives/suppliers/dealers/lessors keep you updated on new technology through newsletters, email. etc.?

Base: all respondents.	342
No reply	4 1.2%
Yes	183 53.5%
Νο	13 3.8%
Sometimes	131 38.3%
Don't know	11 3.2%



Base: all respondents.	342
No reply	4 1.2%
Lower overall operating costs	90 26.3%
Increased throughput	101 29.5%
Less machine downtime	30 8.8%
Improved product quality	64 18.7%
More flexible production planning	42 12.3%
Other (please specify)	11 3.2%

21. From your perspective, what is the biggest benefit from the purchase of new equipment?

22. What is the average percentage of improvement from the purchase of new equipment?

Base: all respondents.	342
No reply	5 1.5%
0%-25%	183 53.5%
26%-50%	95 27.8%
51%-75%	19 5.6%
76%-100%	4 1.2%
Don't know	36 10.5%



23. When was the last time a new piece of equipment transformed the efficiency or effectiveness by which your division/company operates?

Base: all respondents.	342
No reply	4 1.2%
Less than 6 months ago	97 28.4%
6 months to 1 year ago	91 26.6%
1 year to 3 years ago	75 21.9%
More than 3 years ago	26 7.6%
Don't know	49 14.3%

24. What are your company's expected expenditures for equipment over the next two fiscal years?

Base: all respondents.	342
No reply	12 3.5%
Less than \$100,000	71 20.8%
\$100,000 to \$499,999	82 24.0%
\$500,000 to \$999,999	57 16.7%
\$1 million to \$4.9 million	68 19.9%
\$5 million or more	52 15.2%



Base: all respondents.	342
No reply	5 1.5%
Less than 6 months ago	145 42.4%
6 months to 1 year ago	68 19.9%
1 year to 3 years ago	53 15.5%
More than 3 years ago	16 4.7%
Don't know	55 16.1%

25. When was the last time your company bought a machine or equipment?

27. What is your general perception of Italian suppliers of machinery and equipment?

	Base: all respondents.	No reply	Yes	No	Don't know
Reliable with minimal down-time to production	342	9 2.6%	113 33.0%	34 9.9%	186 54.4%
Competitive pricing in relation to other suppliers	342	11 3.2%	120 35.1%	37 10.8%	174 50.9%
Provide service and support	342	15 4.4%	83 24.3%	55 16.1%	189 55.3%
Offer high quality equipment	342	11 3.2%	133 38.9%	35 10.2%	163 47.7%
Utilize the latest in technology	342	10 2.9%	114 33.3%	32 9.4%	186 54.4%
Offer machinery/equipment that grows or adapts to my company's needs	342	12 3.5%	87 25.4%	31 9.1%	212 62.0%



Base: all respondents.	342
No reply	12 3.5%
Yes	72 21.1%
Νο	258 75.4%

28. Does your company currently use Italian machinery and equipment?

29. How would you characterize the role Italian automation/robotics has played in improving your company's competitiveness?

Base: all respondents.	72
No reply	1 1.4%
A key driver in helping improve competitiveness	4 5.6%
One of several important factors improving competitiveness	34 47.2%
A contributor to competitiveness, but in a lesser role	33 45.8%

30. Have you ever used Italian machinery or technology in the past?

Base: all respondents.	258
No reply	-
Yes	65 25.2%
Νο	193 74.8%



Base: all respondents.	137
No reply	3 2.2%
Return on investment	21 15.3%
Customization opportunities	12 8.8%
Attractive financing	5 3.6%
Post-sale service offering	5 3.6%
Desired machine available only from Italian manufacturer	40 29.2%
Contributes to meeting operational metrics and strategic goals	28 20.4%
Other, please specify	23 16.8%

32. Why did you choose an Italian manufacturer to meet your company's needs?



33. If your company uses Italian machinery, what are some of the strengths of the Italian-made equipment your company uses?

Base: all respondents.	137
No reply	27 19.7%
Quality	27 19.7%
Ease of use	11 8.0%
Low maintenance	3 2.2%
Long life	15 10.9%
Supports flexibility and responsiveness	24 17.5%
Well designed	20 14.6%
Other, please specify	10 7.3%

33c Does Italian machinery allow you to do something today that your company could not do before you acquired the equipment?

Base: all respondents.	137
No reply	14 10.2%
Yes	45 32.8%
Νο	78 56.9%



34. If yes	, what	would	that be?
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Base: all respondents.	52
No reply	1 1.9%
Customize products	11 21.2%
Increase throughput	16 30.8%
Expand product offering	5 9.6%
Speed up order-to-delivery cycle	3 5.8%
Plan flexible production	7 13.5%
Bring outsourced work in-house	5 9.6%
Serve a new market	2 3.8%
Other, please specify	2 3.8%

35. If all expenses were paid for, would you be willing to travel overseas to visit the companies that make high performance machinery and equipment to see it in action?

Base: all respondents.	342
No reply	5 1.5%
Yes	253 74.0%
Νο	84 24.6%



36. If Italian companies that make high performance machinery and equipment came to the US, would you be willing to meet them?

Base: all respondents.	342
No reply	8 2.3%
Yes	264 77.2%
Νο	70 20.5%

37. Are you aware of the Machines Italia campaign?

Base: all respondents.	342
No reply	3 0.9%
Yes	41 12.0%
Νο	298 87.1%

38. How have you been made aware of the Machines Italia campaign?

Base: respondents aware of campaign; multiple answers.	41
No reply	-
Newspapers	-
Magazines	17 41.5%
Web sites	18 43.9%
Trade shows	11 26.8%
Other (please specify)	6 14.6%



39. Has your awareness through such means changed your view or impression of Italian machinery manufacturers?

Base: respondents aware of campaign.	41
No reply	-
Yes	17 41.5%
Νο	24 58.5%

41. As a result of this awareness, have you now started to consider Italian suppliers of machinery and equipment for your company's needs?

Base: respondents aware of campaign.	41
No reply	1 2.4%
Yes	21 51.2%
Νο	19 46.3%







 Which of the following best describes your job title or function? Other responses:

 Aerospace Engineering Manager for R&D
 Agent
 Business analyst for supply management
 Business Analyst Team Leader
 Business development – 2 mentions
 Business Excellence Leader

Chief Engineer Chief Estimator, Detailer Consultant – 5 mentions Consultant, educator **Continuous Improvement Engineer** Continuous Improvement Leader Continuous Improvement/ Lean Manager Design Engineer – 2 mentions Design/projects engineer Designer Director of Lean Development Director of Quality Director R & D Director Supply Chain Director, global sales and marketing Director, Materials Director, Technical Center Ehs Professional Ehss Manager/Drafter Electrical assembly foreman Emeritus prof.(operations) Engineer – 12 mentions Engineering Director Engineering Manager - 6 mentions Engineering Supervisor **Engineering Technician** Engineering/Controls Manager Ergonomist / Human Factors Engineer Erp Analyst, specializing in Process Management Estimator Forecast Manager Forester

General Manager Finance and Accounting Health, Safety, Environmental & DOT Compliance Human Resources Manager Industrial Engineer Interviewer Inventory Control Manager It Manager It specialist Lean & Continuous Improvement Manager Lean coordinator Lean Manager Lean six sigma business improvement partner Lean Six Sigma Leader Logistics Analyst Maintenance manager Maintenance Planner Manager printing Manufacturing Engineer - 8 mentions Manufacturing Division site learning lead. Manufacturing Engineer / Environmental Management Systems Coordinator Manufacturing Project Engineer Marketing Mechanical designer Middle Management Order Management, production and scheduling Owner Partner Plant /Facilities Operations Manager Plant Controller Plant engineer Principal Engineer Principal Mechanical Engineer Process eng. Process Engineer Process Engineering Manager Process Improvement Manager Processing Engineering Manager Product Manager Product Marketing Manager



1. Which of the following best describes your job title or function?

Other responses: (...continued) Product Support / Manufacturing Engineer **Production Engineer** Program manager – 5 mentions Program Mgr - Engineering Project Engineer – 2 mentions Project Manager - 2 mentions Project Manager/Improvement Leader Qa/QC EH&S manager Qc Director Ouality Quality Assurance Coordinator Quality Assurance Manager Quality Manager – 3 mentions Quality, Safety and Environmental Manager R&D Manager – 2 mentions Regional manager **Reliability Engineer** Research and Development **Research and Development Engineer** Research, teaching Safety Safety Coordinator - 2 mentions Safety Manager – 2 mentions Sales 7 Marketing Sales Engineer Sales Manager Sectional Supervisor Self Employed Senior Continuous Improvement Engineer Senior Engineer Senior Manager Senior Operations and Supply Chain Consultant Senior Project Engineer Senior project/integration engineer Shop supervisor Site Consultant Supplier Development Manager Sustainability manager

Systems engineer Technical **Technical Support Test Engineer** Tooling manager Trainer & Consultant 4. Please provide a brief summary of your current products. 3 axis & 6 axis robots 3pl 70% of the components use by airplane manufacturers to build airplanes. Such as engines, flight controls and wheels and brakes. Academy, no material product Activated Carbon at this location. Carbon Black at other locations Aerospace Aerospace components Agricultural equipment Aircraft engine overhaul, balance machines, precision grinders, rivet machines, etc. Alcoholic Beverages All custom rubber products, molded and extruded. wheel chocks, bumpers, railroad sweeper elements, gaskets, grommets, pipe ramps, cv seals and much more. All kind of electronics stuff All types of aluminum semi fabricated frp & extrusion product All types of machining and babbitted bearings. All Universitie's diplomas bacheler, master doctorate etc Aluminum Extrusions. Aluminum sand castings Anti-friction bearings Appliances - ranges, dishwashers, etc. Architectural Coatings - paint, primer, stains As an analyst, I review current articles, and, therefore, at times, review products, and, also, production, at specific sites, configuring how production at specific sits, locations, plants, could be increased. Auto Auto interior parts Animal Feed Premixes Automation controls, aerospace equipment, specialty materials and technology, automotive.



4. Please provide a brief summary of your current products. (...continued)

An independent consultancy practice supporting diverse manufacturing clients throughout the United States. Offers counsel and guidance related to process improvement and manufacturing efficiency to key stakeholders and clients. V Rendered sound Lean 6-Sigma solutions and other robust resolutions for submittal of questions from the Society of Manufacturing Engineers (SME), Manufacturing Executive, Lean Acres, the PEX Network & IQPC groups within linkedin. ✔ Attend on-line webinars congruent to my expertise and experience for professional development curriculum to bridge potential skill gaps and improve performance, stay abreast of new developments in the industry. VPost vigorous machining / material solutions for the submittal of questions from the Cutting Tools and Machine Groups within LinkedIn. Automotive / Marine / Heavy Equipment Engine Control Systems & Displays. Also various electrical / electronic systems. Automotive components. Automotive control electronics, wiring harnesses, & electromechanical solenoid valves. Automotive Electronics Automotive filters Automotive parts -2 mentions Aviation Oxygen Systems Avionica Batteries - Avation, Rail, and standby power **Battery Seperator** Bay Industries has over 60 companies in the building and construction market. Bearings Bioproducts Building materials Cabinet & closet hardware Can closing machinery Coating of electronics and medical devices Ceramic Tile Cheese making equipment. Whey handling equipment. Controls for this equipment Chemicals used in metal finishing, electronics, microelectronics and solar cells.

Cleaning Machines Commercial and Industrial burners Commercial lawn mowers Compressor, Turbines Computer controlled production products, user interfaces for process controls, computer systems, and specialty input devices. Confectionary products Confidential Construction attachments Construction services Construction, heavy utility improvements Consulting Engineering, Process & Manufacturing Design Consulting for print, paper, pre media, and marketing **Consulting Services** Consultant to manufacturing industries Contract machine shop Contract Manufacture for the Electronics Industry Contract manufacture of shafts, rods, pins & other round, precision components Contract manufacturer of machined parts and fabrications Contract manufacturing - cable harness Converting machinery Corrugated containers used for a variety of uses Cosmetic products used in Salons. Costing software for the manufacturing costing area. Custody transfer flow meters and accessories Custom composites Custom feed for nickel, copper, and other metals for smellters. Custom Steel Fabrications. Custom system design & integration. Custom automation equipment Data Storage Defense, communications, early responder equipment, RF components and assemblies Design and automation machines, tooling Design projects include automotive quality control equipment, patient transfer devices, exercise related accessories, security items "furniture". Detergents, pads, baby wipes, facial tissue, washing powder, bar soaps, pampers Disc brakes for many different types of vehicles and bicycle components



4. Please provide a brief summary of your current products. (...continued) Ditch Witch trenchers, plows, directional drills, vacs Diversified manufacturing group, from automotive parts to heavy equipment Economic development organization Electric motors Electricity Electronics equipment **Electronics Inductors** Emulsion polymers, specialty chemicals, laminates, decorative fabrics. Energy Management Systems Large Scale Solar installations Electric Vehicle Charging Stations Energy management systems, power distribution systems, residential, industrial, commercial. Automation systems, etc Engines and transmissions Equipment shelters and cell phone towers Fabricated heavy equipment for the environmental industry. Fabricated products Fabrication of HVAC equipment. Fabrication of thermoplastic trims Face bricks and clav pavers Fan duty electric motors-appliance industry Feed and feed products, Ferro alloys Field Service and support & Machine repair. File folders Financial Institution Documents and Printed Materials Flexible packaging (food, medical, personal hygiene) Floor drains, dairy equipment Foam products including packaging, furniture and boating industries Food processing equipment Foodservice equipment for the fast food and dining industries Forestry lawn garden Forestry staff uses forestry tools. Lumber supply store has a large selection of industry tools they use to help customers get products suited to their needs. Furniture Fuser rollers for copy machines. Galvanized & aluminized sheet steel.

Gas turbine metal assemblies General retail Gensets Glass bulbs for lighting products **Glass Container Manufacture** Glass mfg Grooming for dogs and oral hygiene products for sale. Hand tools for the construction industry. Hdtv receiver / decoder. MPEG analysis. Health care and financial printing Healthcare Healthcare product Heat and Cooling Equipment Heat Recovery Steam Generators, Specialty Application Boilers Heat treatment and brazing Heavy equipment- loader vehicles Hi-rel coax switches Humidity Controls units for piano Hvac fans Hvac units, transport refrigeration units, golf carts, residential door locks, air compressors. Hydraulic cartridge valves and manifold systems. Hydraulic components for the aircraft industry Hydraulic Conveyors Hydraulic, Rotary and Specialist Seals Hydraulics & Hydraulic Systems for Caterpillar vehicles Hydrostatic pumps and motors, electronic controls, joysticks, displays, valves, steering units, etc. I provide consultancy for lean six sigma projects. I train & provide consultancy in lean Journey Ice Cream and Novelties Induction heating equipment for heat treating, forging and shrink fit Industrial adhesive, sealants, coatings. Industrial and commercial cleaning equipment, manufacturing on 3 continents **Industrial Controls** Industrial controls, sensors, heaters and control panels Industrial Electrical Control. Industrial Gases and equipment solutions Industrial power electronics



4. Please provide a brief summary of your current products. (...continued) Industrial signage and service Industrial trucks Ingredients for food and beverage Injection molded Aerospace and Automotive parts. Instrument cluster for New Automotive Manufacturers Interconnect solutions Investment & business advisory services Ivd Job shop Laminated flexible films Large Agricultural products Large format graphic films Large gas and diesel engines Large steel fabrication and machined products for gas & oil, transportation and material handling, and defense. Lean methods and integration training and consulting Leas acid battery. Log skidders and tree harvesters Lubricants & automotive chemicals Machine company Machine cutting tools and carbide inserts Machinery Management consulting firm specializing in Human Resource Management. Manufacture Abrasive Blasting Equipment Manufacture cold finished steel bars Manufacture Cranes, Rough Terrain, Hydraulic Truck and Boom Trucks. Manufacture of air filters Manufacture of Hydraulic Pumps and motors Manufactured complex fasteners Manufacturer of Computer Servers, Notebook, ISP Provider, Software **Developer and Networking Products** Manufacturer of food products sold in Company stores. Manufacturer of heavy duty trucks Manufacturer of vinyl window & door for residential and commercial Manufacturer, supplier and distribution of Plastic compounds. Provider of materials, services and technologies, delivering specialized, valuecreating solutions and building long-term partnerships with customers.

Manufacturers of special purpose machines, jigs and fixtures, press tools, test rigs, and all kinds of fabrication Manufacturing Switching Power supply, Battery chargers for Boats, Telecommunication Equipments, Transformers Many different machinery build jobs Mechanical Machine Design from concept to detail drawings. Mostly in automatic assembly Medical device (Single use) Medical devices - 2 mentions Medical devices for the gastrointestinal field Medical film printers Medical injection molded products Medical material Medical products Medical robotics Merchant bar products Metal fabrication job shop doing custom product for various companies in the healthcare industry. Metal Stamping/Forming Press Components Metallic deposition Metallurgical product Mid to high end, build to order, seating products for use in the Hospitality and Entertainment (Gaming/Casino) industries. Military Defense Products Military/Aerospace OEM Military/commercial goods/ cnc/swiss machining Mill manufacturer of nickel and titanium metals. Mineral concentrating equipment for the mining industry Mining and Construction Equipment used in residential, road, and mining Molded tools to clean floors, walls and aircraft Molding parts, medical device N/a New product design. Nickel base brazing and hardsurfacing alloys Non-dairy products: ice cream, beverages, yogurts Non-destructive testing materials Ocean Transportation - Containerized Shipping Services Oem - Agricultural, construction and Trucks manufacturer Oem – children's furniture Off highway construction and mining machinery



4. Please provide a brief summary of your current products. (...continued) Operations and Supply Chain systems implementations (Lean, TMS, WMS, etc) **Operations Sustainability Manager** Our company is engaged in printing such as invitations, banners, sofenir and others - others. besides we also accept bookings and servicing laptops, computers and printers. Outdoor power equipment P.U. flexible foam mattresses, sheeting, pillows, quilts etc Packaging Products Paint Pharmaceutical manufacturing. Vaccines, sterile antibiotics, bulk intermediate products. Pharmaceutical vaccines Plastic resins, Ag products, Ion exchange beads Plastic thin wall containers and pails. Plastics components for automotive industry, molding, compression, SMC and injections. Plm and 3D Software for product development and factory automation Pneumatic rotary knife holder tooling and web converting accessory sales. Portable lift equipment, cranes fabricated from steel and aluminum, capacities to 15 tons Powder and liquid beverages Power hand tools and saw blades Precision cutting tools Precision machined mechanical components Premium commercial aircraft seating Pressure gauges, sensors, transducers, switches, seals etc. Primary metals Printed and bound hard and soft cover books Printed and promotional products Printed books, magazines, and other matter Printed Circuit Boards Printing – 2 mentions Producer of non-woven nylon fabric used in primarily in medical & industrial filtration applications. Product selection, development, sourcing, specification, packaging, sales & merchandising services offered to consumer packaged goods suppliers. Radioactive Sources used with PET Scanners

Restaurant Cooking Equipment Ride manufacturers in the region of leisure simulation. Hydraulic base for simulators and integration with soft ware Riding Lawnmower Robotic machining centers; automation of eddy current inspection; automated mould/pattern making process Rubber/ Plastic components Safety & security equip. Security products Self Unloading Trailers, grain boxes, manure tankers & spreaders, crude oil tanks, sand tanks, water tanks, frac tanks Semiconductor manufacturing Semiconductors, Industrial Ethernet modules and software Sheet metal stamping dies and general machined parts Shelters Silicas Site selection and project management services. Skid steer loaders for construction and agriculture Soft drink bottling. Software services and software products Software -- tivoli, websphere.. too many to mention. Hardware -- Large and mid machine. Spacecraft Special machinery, conveyor systems, labeling systems, System Integration Specialty chemical products for automotive, electrical, and industrial markets. Specialty Chemicals Specialty Materials Specialty Polymers Specialty protective coatings, greases, adhesives Spray polyurethane automotive parts Steel castings Steel castings and machining Steel wheels for Automotive like car, truck, tractor and earth moving equipments Surface Drilling Equipments Swiss type screw machine products, precision turned parts. Technical documentation and lineart editing. Technical foam Tires



4. Please provide a brief summary of your current products. (...continued)

- Tissue, Pulp, and Paperboard
- Titanium Mill Products, Titanium Aerospace and Medical Products
- Tool and die design and manufacturing as well as fabricated sheet metal parts
- Torque Arms and custom material handling equipment
- Transmission and distribution of electricity
- Truck Equipment, final stage manufacture, intermediate manf.
- Ul approved Industrial control panels, manufacture burners and boiler components
- Upholstered Residential Furniture
- Vehicle Instrument Clusters and Head-Up Display(HUD)and Relays
- Water and Waste Water Treatment mechanisms.
- We are a Control Systems Integration company. Automation engineering, data collection, and all aspects of manufacturing plant floor automaton and automation engineering for OEM's. Data collection for manufacturing and OEMs.
- We are a Job Shop and Repair or Replace parts for Major Corporations
- We are a trading company, a distributor and buying agent for other companies here in the Philippines. We are distributor of Samsung rotary compressors, Galileo tp Process equipments, Surelion capacitors, etc.
- We are an Engineering Education Institution with Public Private Partnership arrangement imparting Education and interacting with Industry
- We are an independent software vendor. Our products are Cloud base Supply chain solutions. We enable large manufacturing companies to collaborate with their global supply chains, control production within their factory floor and integrate with their customer by setting up an end to end pull process across their value chain.
- We are ITT Exelis or Exelis Inc. (separate company formed by the spin-off of ITT Defense from ITT). We make electronic warfare systems, structures, radios, night vision systems, armor, etc. etc. etc. Primarily for the US military.
- We currently have 4 pick-and-place robots and 2 4 axis robots for heavy handling (50 pound baskets of parts)
- We deal in transportation and delivery services. We deliver products to customers and businesses locally and throughout the Midwest. We use dock trucks, small vehicles and some semis for out of state and local delivery.

- We design and manufacture HVAC systems for commercial and industrial applications
- We distribute molded rubber products, engineered vibration isolators and pneumatic and electric industrial tools that set blind rivets
- We do not use automation or robotics we are a motorcoach operation
- We have just add automation to a couple of our filling lines
- We make many different automotive components. Starters and alternators are made in the plant that I work in.
- We manufacture Commercial and Consumer Ice machines.
- We manufacture diesel fuel injectors and components.
- We produce all kinds of slippers and is at all sizes and type
- We produce mining and construction machinery.
- We produce residential HVAC equipment.
- We provide industrial hygiene and occupational safety support.
- We provide Lean Manufacturing Consulting services
- Welding equipment, consumables, accessories
- Wind turbines generators and related equipment and services
- Woven, knitted, coated, and laminated industrial textiles (e.g. coated fabric for airbags)

11b. If you are adding North American capacity, what are the reasons? Other responses:

Devaluation of dollar makes shipping oversees more affordable than from Asia

- Filling capacity, not adding.
- Increasing our Value Add to the Customer
- Major customer is US Military and they want USA made products
- New coating to market.

Seasonal

We are increase production by productivity.

12. Which people (positions) at your firm have input into decisions on buying equipment? Other responses:

All the above. Analysts. Clients Departmental Managers Ehs Equipment team - Purchasing, mechanic & production manager with final approval from General mgr/



12. Which people (positions) at your firm have input into decisions on buying equipment? Other responses: (...continued)

Equipment users Experienced CNC machinists Facilities Finance area Finance, Procurement Just myself. Maintenance manager Maintenance, Project Manager Mfg engineers Operations -3 mentions Owner Plant / Facilities Engineering manager President / Owner Product Support / Manufacturing Engineer Production Purchasing Qc Director **Quality Control and Safety Directors** Research and teaching Safety Sales Self employed We are an industrial distributor. All our customers are manufacturers

13. Who has the final decision-making authority on buying equipment? Other responses:

Buying inside the lab Client's Consulting services only. No manufacturing capability offered. Customer Depending on the \$\$ amount, most supervisory levels Depends on dollar amount Depends on spend. Smaller purchases by Plant Manager, larger purchases by VP and Engineering Director Engineering – 2 mentions Engineering and purchasing Executive VP Operations and Sr. VP/CFO

Facilities and Engineering Department Fleet equipment purchaser It depends on the cost. It depends on the cost... level determines signatures required It's just myself. Local to our manufacturing facility, and based on amount of \$ spending Major appropriations are approved at board level, actual equipment selection is engineering responsibility. Managing director Once the project is approved, the project team makes the decision on what equipment to buy. Project Manager School director Sr. Director of Operations The accounting manager Vice President Vp of manufacturing

18. In what setting does your company make the majority of its purchasing decisions? Other responses:

A combination of all of these listed (trade show, vendor event, face-to-face). This is typically a long process.All of these settings are important and play a role in determining who we use.All the above

By determination of our operations/maintenance depts.

Capital committee

- Client makes all the decisions
- Combination of all of the above.
- Combination of both over the phone and Face to Face with salesperson
- Direct evaluation of equipment on site or at suppliers facility
- Don't know, I'm not involved. Procurement is.
- F2f with sales people and intranet research
- Face to face with manufacturer
- Face-to-face with management (who has the ultimate authority to negotiate pricing)
- In contact with technical personnel.
- In plant or office meetings after meetings with the selected manufacter of the desired equipment.
- Information obtained is reviewed by the owner



Write-in answers

18. In what setting does your company make the majority of its purchasing decisions? Other responses: (...continued) Most equipment is developed in Japan by parent company On site visits and equipment trials. Phone then face to face **Ouoting process** Supplier visits and demos Technical and commercial meetings to define final specifications and purchasing terms. Unique products require specialized equipment that needs to be developed with the manufacturer Various We use hands selection methods to ensure complete compatibility and success of equipment integration Web, publications, email, postal Would be a committee 21. From your perspective, what is the biggest benefit from the

purchase of new equipment? Other responses: All the above Efficiency I look at all of the above... it's usually a combined benefit. Less Problems up front N/A we sell software not hard goods. Quality and time for obtain results This can vary based on the application. We target both improved quality, safety, throughput, and reduced downtime for all projects. Training

Value....a combination of all of the above Warranty

25a. What is the country of origin for this equipment?

America Asia Australia phone, 07713656275 Austria – 2 mentions Canada – 4 mentions China – 8 mentions Confidential Denmark

Don't know – 11 mentions France Germany/US Germany – 22 mentions Germany, Taiwan, Brazil India – 3 mentions Indian and foreign Iran Italy -9 mentions Japan – 30 mentions Japan/Germany Korea Korea, United States Mixed, primarily Europe, Japan and US Netherlands Offshore Spain Sweden Switzerland - 4 mentions Taiwan Tube Bender U.K & TAIWAN U.S.A. - 134 mentions Unknown USA & Japan USA, Japan, and Italy Various – 2 mentions Various, some pieces are from Italy, Netherlands, Germany, and US Was not involved in the purchase of the equipment

25b. What brand is that equipment?

280" WIWK from Karl Meyer 4Rams Abb – 2 mentions Abb Robots Abbott AND SIEMENS Accurpress Akai Allen/bradley Allen-Bradley



25b. What brand is that equipment? (...continued)

Alo Amada Amicon Apple Arburg – 2 mentions Autodesk Battery Cable Baumer Bekum **Bostitch** Buhler Built internally at parent Company Cameron Compressor Can not disclose Cannon Wiking U.K., Sunkist Chemical Company, Taiwan Cat - 2 mentions Caterpillar Cemt Cincinnati – 2 mentions Cmi Efco Computer Confidential Csz Custom made Danielli Data I/O Deere Dell Despatch **Deutshe Machine Fabric** Di-Acro Different ones Do not know – 11 mentions Don't craftsman Durr E.a.p.. Eastman Electrocraft Esab

Fanuc – 6 mentions Federal Feige Ferry Industries, Inc. Ficep Fischer Fuji – 2 mentions Ge Genesis Goss Gruber Guhring Haas – 6 mentions Hartness - Verteque Heller, John Ford, IMF Hewlett- Packard Hindustan Machine tools HP - 3 mentions Husky Hyster Ibm Id Systems Illig Ima In house made Indev Industrial furnace Co. Ipsen Jc Steele Jet John Deere John Ford Juki - 2 mentions King Koch Kodak Komatsu Krauss Maffei Kuka robot Lathe



25b. What brand is that equipment? (...continued)

Lectra Lenovo Lightening Machine Center Mazak – 4 mentions Mci motorcoach industries Mercury Metso Miller – 2 mentions Mitsubishi Mitsui Seiki, Okuma Moggy Mori Mori Seiki - 4 mentions Mvdata N/A - 5 mentions N/A System Integration Nazak Nematron Niro Nissei Nordson Nordson /Wmaco Not certain Not sure – 5 mentions Oem Oil Sqeezee Line Oku Okuma Onix Parpas Pem Pemtron, Virtonics Pines Preco Private label Rolair Ross Sacmi

Salvaninie Schap Specialty Equipment Schold Mixers Sealmaker Secap Seimens Short Sipa Sodick Special Order - Design Stamptec and a custom assembly welder Star – 4 mentions Star, Edge (FMB) Sumitomo Sunen Supreme Tailor made by a small manufacturer Takamaz **Taylor Products** Terex Thermodyne This is specialized pharma equipment, tons of brands. It is purchased and assembeled into skids. Tornos Trade secret Transmission equipment Truck Trumpf – 2 mentions Tsugami Tykma Union Unknown – 3 mentions Varies depending if it is molding equipment, robots, motors, control circuits, ets Various – 3 mentions Verde Vizient. MAG Volpak We have used multiple integrators to design and build various lines. Weil / Schaal Press



25b. What brand is that equipment? (...continued)

Wepco Wheelabrator Wickert Windamatic Wohler Won't divulge Worchester Xerox – 4 mentions Yale

26. Which major trade shows and events are you going to this year? Aacc Ahr Ahr Expo FABTECH All Industrial machinery show All those regarding manufacturing, mostly in Toronto. Any Asis Asm, FIA, Gear, OTC Pipe Asme Winter Congress in Houston Assembly and automation expo Chicago Australia Automate Vision Show Bakery Expo. Bauma China Beverageaire Big Sale Cantor trade fair ... canton .. Guanzhou Castexpo Casting. Machining. Cebit Ces, National Hardware Show. Considering CES if not too busy. Consumer Electronics show Dayton AMTS Design And Manufacturing Midwest Dist Expo Chi Do not know -5 mentions Eastec

Electronics show in Vegas. IT conference in Chicago. PMI meetings in WI Expo West Fabco Fabtech – 4 mentions Fabtech cmts Fabtech, Assembly show, Wire Processing Expo Fbbtech, ESSEN, ConAgExpo Graph Expo – 3 mentions Hanover Tradeshow, INCOSE in Phila, Pa Have been to the door shown I will send representatives, but I probably will not go myself. Ibm Ice in Orlando, Fl Iee Ifma & USGBC, as I am the Sustainability manager not directly involved with specific equipment purchases. A contributing expert concerned with Utitilty consumption and energy efficiency features of equipment & ancillary support systems Ilbf EBLC Imca, Chicago Imts – 15 mentions Imts Fabtech Imts & Fabtech Imts, Fabtech Informex, chem show, HBA Isc West - ASIS - ISC East - CEDIA Iss Issa Itsec Iwf (atlanta) IMTS, FABTech, and others Iwf SPESA Lean systems Local tradeshows only Machine manufacturer's trade show @ L.A. convention center Many Md&M Mdm - 3 mentions Mine Expo Mining Show in Las Vegas Most of trade fairs in India



26. Which major trade shows and events are you going to this year?

(...continued) N/A - 9 mentions Networking tradeshow None – 86 mentions None due to travel restrictions None scheduled Not Decided Not decided for the year 2013. Not me Not sure -5 mentions Not yet Npe and pack show. Npe, and others that I do not know Npe, Packaging, Ntea, SEMA, Logging Congrss < Manf.Expo Ntma Pack Expo – 3 mentions Packaging Show Polycon Powder Handling Power Gen, RICA, Breakbulk Ppc Ppc, NACD Print show Promat Pump & Turbo Houston Quality expo and home show in jan. (vegas) Representatives attend many trade shows and events throughout the year. Areas of focus are injection molded plastics, ink printing, electronics manufacturing, metal fabrication, molten metal forming, and testing of said processes. SEMA SHOW NAFEM Several major industry shows Sps IPC Drives Supply Chain Manager is going to Fabtech Tbd Techtextil Tehran trade show They are all done this year

Trade fair and business conferences Trade Show, McCormick Place, Chicago, Illinois. Truck & trailer show in kentuck, ag fair at michigan state university fairgrounds Unknown. – 5 mentions Utech We attended IMTS and BIMU Westpac Whma Wisconsin Motorcoach Assn. Aba American Bus Assoc. World of Concrete and others

29a. From which Italian companies do you currently use machinery and equipment?

Any in my lab Baruffaldi Bdf Bonfliglioli Borghi & Tacony Busellato Can not disclose Comau Costa Do not know -3 mentions Don't remember but for mattress sewing machine Favretto Ferrari Feum Filtran Finnpower panel bender Galileo TP Process Equipment Georia. PAMA Gioria Hadi Ida Idra Iemca Ima Imf Landis Grinder



29a. From which Italian companies do you currently use machinery and equipment? (...continued)

Losma Marangoni Molteni chemical processing equipment N/a different dept Not sure Parpas Prima AND LUCAS Risco Sacmi, MOSS Y DAL MASCHIO. Salvagnini – 2 mentions Salvanini Savlavinie Several Several So MANY Spea Tadano Trumpf Various

30a. Do you recall from which Italian companies you previously used machinery and equipment?

Bachi Berco, Varinelli **Biesse** Borgi Buffoli Campagnolo Cerutti Daneili Fadia Favretto Feeder for press machines Fermax? Georgio machines, bella I do not recall I do not recall but it was a plate roll Isotex

Itilpress Many years ago Olivetti, Maragoni Mazzoni Monti Mvm Nardelli (I think) No - 20 mentions Not sure Oma srl Pomini Rivet guns used to be Italian; think they got bought by Alcoa/Marson Rutil Salvagnini – 2 mentions Selenia Sorin SpA Tool and Die shops

32. Why did you choose an Italian manufacturer to meet your company's needs? Other responses:

All of the above. Already the brand widely used in the target market Can not disclose Competitive evaluation Cost Don't know Don't know this was a Procurement decision Don't remember I was not involved Low cost Machine was bought used Machinery existed before hand N/A Price Provided machine specific for our requirement at attractive price. Relationship with - Diagnostics They were bought before I got here, so i don't know They were simple and efficient and not overly expensive To check performance as same are in use at our Romania unifoam factory Two plants in Italy use Italian machinery


Write-in answers

32. Why did you choose an Italian manufacturer to meet your company's needs? Other responses: (...continued) Was not in a position to know Worked in the past 33. If your company uses Italian machinery, what are some of the strengths of the Italian-made equipment your company uses? Other responses: Cannot disclose Do not have any current Italian machines Do not know Do not know, cannot answer Do not use Italian equipment Do not, at present, use. Does Not apply – 2 mentions Don't know Don't know because i don't think our company has ever used. if we get one soon, we will try it Don't know, as not yet used. Don't use -6 mentions Don't use any Don't use Italian equipment. Have not used Have not used any equipment I knew was from Italy previously Honestly, I wasn't in on the choice, I don't know I don't believe we use Italian equipment N/A - 14 mentions No No experience None Not sure -2 mentions Not used – 4 mentions Price Quality, supports flexibility and responsiveness, well designed. Size of that particular piece Unknown We do not currently use any Italian machines We do not have any Italian equipment at this time We don't use Italian equipment

33b. What are some of the weaknesses, if any, of the Italian-made equipment your company uses? After sales service and support (limited English speaking tech support at the factory, lots of Holidays when no one is available, time difference makes calling difficult) Any Broke down a lot but they get very high usage from us Can't answer Company was brought out. Hard to get parts for. Cost. Customer support and reliability Difficult to obtain service & spare parts availability Do not have any current Italian machines Do not know, cannot answer Do not use currently Do not use Italian equipment Does Not apply Don't know – 5 mentions Dont know as we have not used so far except the motor. we used Bonfioglioli motor for our kiddy ride. it is good to use. but the life of the motor is not long enough Don't know not use one vet Don't use -4 mentions Duration - they don't last long Equipment is usually not delivered on time. Really poor support after the sale. Service and availability of support/spare parts. Really difficult to reach the tech support people. Overall not worth the price Flexibility for change Getting it to US. qualification process in Italy. Hard to get parts. High price High price I do not Know. I don't know of any. Lack application versatility other products have Lead time and delivery on time Lead time for parts – 3 mentions Main sewing machine used having down thread with bobbin case, making it slower machine Metric instead of English parts dimensions



33b. What are some of the weaknesses, if any, of the Italian-made equipment your company uses? (...continued)

N/A - 23 mentions No weaknesses None – 8 mentions None right now Not any that I know of Not easy to use at times. Not sure – 3 mentions Not updated Not used Not using at the time Only one supplier Pain in the butt to maintain and keep running Parts Parts and service availability Parts Availability – 2 mentions Poor manuals, if any. No spare parts. Poor quality Presence in the US Prints Proprietary controls not made specifically for our application Quality, Workmanship, Responsiveness Reliability Reputation Seems to be pretty particular about material flatness, etc. Service – 3 mentions Service and customer support being local. Communication through a middle man is an issue. Service and language is an issue Service and onshore customer / warranty issues management Service issues Shipping and service Some Italian made equipment promise more than the equipment really makes. Spare parts –2mentions Spare parts availability is sometimes limited. Language barrier at times is a problem. Spare Parts, After sales support Start-up difficulties

Support – 4 mentions
Support - especially in the states
The Giorias are older units... Guaging for these is directly in the load/unload path. Newer units have corrected this issue...
They are just too tough too work with. Never listen to the customer
Time for replacement parts
Too complex; poor support
Too expensive. Parts need to be imported. Longer wait times for getting parts. Parts are expensive and need to be imported.
Transportation COSTS
Undocumented changes
Unknown – 3 mentions
Unknown at this time.
Unreliable.
We do not use Italian made Equipment

34. If yes, what would that be? Other responses:

More rapid time in res Reduce price

38. How have you been made aware of the Machines Italia campaign? Other responses:

Email E-mail survey through Industry Week. E-mails Industry magazines Previous experience Survey from Italian Trade Commission

